RAISED PANEL STEEL DOORS

Available non-insulated (664) or insulated (664V) with environmentally safe polystyrene molded to the section. Ideal in commercial settings requiring a contemporary look.

- Polystyrene insulation available on 664V.
- 3-stage paint process delivers a virtually maintenance-free finish.
- Tog-L-Loc® advanced design, eliminates the need for antiquated welds and rivet construction, improving rust and leak prevention.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Many glass options available for visibility, privacy or energy efficiency.

Panels are prepainted inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

clopaycommercial.com
**PANEL DESIGN**

Classic Raised

**COLOR OPTIONS**

- Standard White
- Almond
- Desert Tan
- Sandtone
- Chocolate

Due to the printing process, colors may vary.

**CUSTOM PAINT OPTION**

Color Blast® offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.

**FEATURES**

**STANDARD HARDWARE**

- TPE astragal in aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

**MATERIALS AND CONSTRUCTION**

- Panel Thickness: 2" (50.8 mm)
- Insulation: 1-3/8" (34.9 mm) polystyrene (Available on Model 664V)
- R-value: 6.3*
- Joining System: Tog-L-Loc®
- Exterior Steel: 24 gauge (.023" min.) (.58 mm)
- Interior Cover: Vinyl backing (Available on Model 664V)
- Exterior Design: Woodgrain embossed, classic raised
- Max Width: 664: 20'2" (6.2 m); 664V: 20' (6 m)
- Max Height: 18' (5.5 m)
- Exterior Colors: Standard White, Almond, Desert Tan, Sandtone and Chocolate. Also available in Color Blast®.
- Interior Color: Standard White
- Limited Warranties: 10-year rust-through

*Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.